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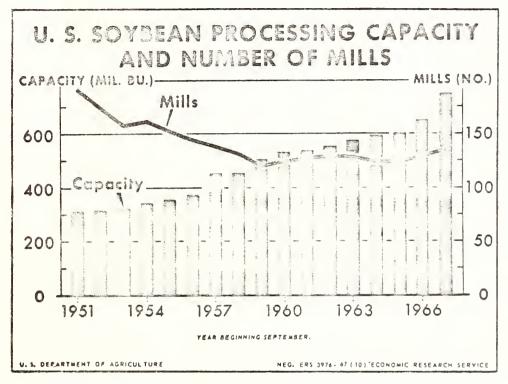
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### U.S. SOYBEAN PROCESSING CAPACITY CONTINUES EXPANSION

By George W. Kromer



The U.S. soybean processing industry continues to expand its plant capacity—to an estimated 750 million bushels during 1967/68. This is nearly 2 1/2 times capacity in 1951/52. The efficiency and capacity per plant increased markedly during this period, as the number of processing mills declined from 193 in 1951/52 to 135 in 1967/68.

Soybean crushings have increased in about the same proportion as processing capacity, but every year there has been unused capacity. During the 1951-66 period, the ratio of utilized capacity (crushings) to total capacity has averaged about 80%. (See page 35).

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#### U.S. SOYBEAN PROCESSING CAPACITY CONTINUES EXPANSION

by George W. Kromer

The U.S. soybean industry has expanded its processing capacity rapidly-from 310 million bushels in 1951/52 to an estimated 750 million during 1967/68, according to trade sources. Processors have continued to anticipate increases in soybean production and their growing markets for soybean oil and meal. On a monthly basis, the 1967/68 processing capacity is estimated at about 62.5 million bushels compared with 55 million in 1966/67.

Soybean processing capacity has substantially exceeded the volume crushed despite the sharp upward trend in soybean production and the reduction in the number of plants. The excess capacity results primarily from the building of larger and more efficient mills and enlargement of facilities of already active mills. These changes occurred as plants shifted from older mechanical methods of

crushing soybeans to the more efficient solvent processing. This has given greater versatility to processing facilities. and makes it easier for a mill to process more than 1 type of oilseed during the season. With the construction of large solvent extraction mills and the advent of the horizontally integrated processor (mixed feed-crushing operation), processors' margins were generally reduced from 23 cents per bushel in 1957 -1958 to 15 cents for the industry as a whole in 1966/67. 1/ Solvent extraction is the more efficient processing technique and currently used for more than 95% of all soybeans processed in this country.

1/ Processors' margins as used here represent the spot spread between the price paid by crushers for soybeans and the combined value of soybean products (oil and meal). This calculation is based on simple averages of monthly cash prices as shown in table 26.

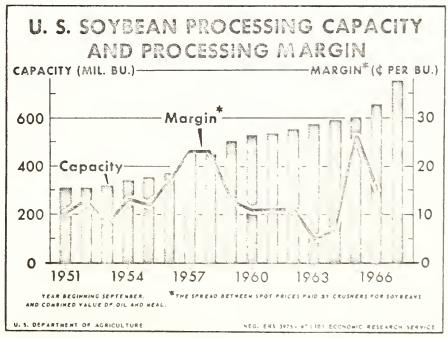


Figure 1



Table 25 .-- Estimated number of soybean oil mills and processing capacity in the United States, 1951-67

beginning mills : Total : Utilized : Excess : of : Processing : 1/ : 2/ : 3/ : 4/ : utilized : Capacity : to total :		Process-		Processin	Average per mill			
1951 : 193 310 244 66 79 1.6 1952 : 174 (315) 234 81 74 1.8 1953 : 159 (320) 218 102 68 2.0 1954 : 162 (340) 241 99 71 2.1 1955 : 152 (355) 282 73 79 2.3  1956 : 144 370 314 56 85 2.6 1957 : 139 450 351 99 78 3.2 1958 : 130 450 399 51 89 3.5 1959 : 121 500 394 106 79 4.1 1960 : 123 525 406 119 77 4.3  1961 : 126 (535) 431 104 81 4.2 1962 : 128 550 473 77 86 4.3 1963 : 127 575 437 138 76 4.5 1964 : 123 585 479 106 82		ing :				: of : utilized		Capacity utilized
952 : 174 (315) 234 81 74 1.8 953 : 159 (320) 218 102 68 2.0 954 : 162 (340) 241 99 71 2.1 955 : 152 (355) 282 73 79 2.3  956 : 144 370 314 56 85 2.6 957 : 139 450 351 99 78 3.2 958 : 130 450 399 51 89 3.5 959 : 121 500 394 106 79 4.1 960 : 123 525 406 119 77 4.3  961 : 126 (535) 431 104 81 4.2 962 : 128 550 473 77 86 4.3 963 : 127 575 437 138 76 4.5 964 : 123 585 479 106 82 4.8	:	Number	Mil. bu.	Mil. bu.	Mil. bu.	Pct.	Mil. bu.	Mil. bu.
957 : 139	:	174 159 162	(315) (320) (340)	234 218 241	81 102 99	74 68 71	1.8 2.0 2.1	1.3 1.4 1.5 1.9
962 : 128 550 473 77 86 4.3 963 : 127 575 437 138 76 4.5 964 : 123 585 479 106 82 4.8	:	139 130 121	450 450 500	351 399 394	99 51 106	78 89 79	3.2 3.5 4.1	2.2 2.5 3.1 3.2 3.3
966 : 128 650 551 99 85 5.1	: : : : : : : : : : : : : : : : : : : :	128 127 123 124	550 575 585 600	473 437 479 537	77 138 106 63	86 76 82 89	4.3 4.5 4.8 4.8	3.4 3.7 3.4 3.9 4.3 4.3

1967 : 135 750 5/600 150 80 5.5 4.4

1/ Estimates developed from Census data and trade directories. Includes cottonseed and other oilseed mills that process significant quantities of soybeans.

2/ Trade estimates 1958 to date (except 1961). Data in brackets are USDA interpolations.

3/ Soybeans actually crushed.

4/ Difference between total capacity and soybeans utilized (crushed).

5/ Forecast.

Table 26 .-- Soybeans: Value of products per bushel of soybeans processed and price spread, 1947-66

	:		Value o	of Product	:		: Spread between				
	:	Soybean O	il	So	ybean Me	31	:	Soybe	an price	: value of products : and soybean price	
Year beginning September		: Price : 1/	Value	Yield	Price	Value	: Total : Total : Value :	Received by farmers	: No. 1 : yellow, : Illinois : points		: No. 1 : yellow, : Illinois : points
	: Pounds	Cents	Dollars	Pounds	Cents	Dollars	Dollars	Dollars	Dollars	Dollars	Dollars
1947 1948 1949 1950	: : 9.5 : 9.8 : 9.9 : 9.7	23.4 14.0 12.0 17.9	2.22 1.37 1.19 1.74	47.5 47.2 '46.9 46.8	4.15 3.29 3.28 3.16	1.97 1.55 1.54 1.48	4.19 2.92 2.73 3.22	3.33 2.27 2.16 2.47	3.69 2.41 2.50 2.95	.86 .65 .57 .75	.50 .51 .23 .27
1951 1952 1953 1954 1955	: 10.0 : 10.8 : 11.0 : 10.9 : 11.1	11.6 12.0 13.4 12.2 12.5	1.16 1.30 1.47 1.33 1.39	46.7 47.3 47.4 45.9 46.2	4.07 3.52 3.90 3.06 2.68	1.90 1.66 1.85 1.40 1.24	3.06 2.96 3.32 2.73 2.63	2.73 2.72 2.72 2.46 2.22	2.96 2.93 3.24 2.60 2.51	.33 .24 .60 .27 .41	.10 .13 .03 .13
1956 1957 1958 1959 1960	: 10.9 : 10.8 : 10.6 : 11.0	12.7 11.0 9.6 8.3 11.2	1.38 1.19 1.02 .91 1.23	47.5 46.8 47.3 46.5 47.0	2.36 2.64 2.82 2.77 3.00	1.12 1.24 1.33 1.29 1.41	2.50 2.43 2.35 2.20 2.64	2.18 2.07 2.00 1.96 2.13	2.33 2.20 2.12 2.07 2.53	.32 .36 .35 .24	.17 .23 .23 .43 .41
1961 1962 1963 1964 1965	: 10.9 : 10.7 : 10.9 : 10.9 : 10.7	9.7 8.8 8.4 11.2 11.8	1.06 .94 .92 1.22 1.26	47.2 46.9 48.0 47.7 47.5	3.11 3.57 3.59 3.48 4.02 3.98	1.47 1.67 1.72 1.66 1.91	2.53 2.61 2.64 2.88 3.17 3.01	2.28 2.34 2.51 2.62 2.54 2.77	2.41 2.50 2.59 2.81 2.01 2.86	251-3634 251-3634	.12 .21 .05 .07

1/ Simple average price per pound using the following quotation: Soybean oil. crude, tank cars. f.c.b. Decatur: soybean meal, bulk, Decatur, quoted as 41 percent prior to July 1950, 44 percent beginning July 1950.

\_2/ Preliminary.



### Volume of Sovbeans Crushed Averages 80% of Capacity

Soybean crushings have increased in about the same proportion as processing capacity. Crushings in 1951/52 were 244 million bushels (capacity was 310 million) compared with the 1967/68 forecast of around 600 million bushels (capacity is placed at 750 million). During the entire period, the ratio of utilized capacity (actual crushings) to total capacity has averaged about 80% (table 25).

The estimated number of mills processing soybeans declined from 193 in 1951/52 to 135 during 1967/68, a decrease of 58 plants or approximately 30%. But at the same time, the average annual processing volume per mill increased from 1.3 million bushels in 1951/52 to 4.4 million in 1967/68, or by about 238%. Operations on a larger scale enable processors to take advantage of savings arising from both the processing of soybeans and the marketing of products.

Soybean processing plants are concentrated in the main areas of soybean production. In the early 1950's, nearly two-thirds of the soybean mills in the United States were located in the soybean-corn belt States and one-third outside this region--the Plains States, lower Mississippi Valley, Middle Atlantic States, and the Southeast. By 1967, however, the 135 soybean processing mills were about equally distributed between the central soybean-corn belt and production areas outside the central States.

# Proportion of Soybean Crop Crushed Declines as Exports Expand

In 1953, about 81 percent (218 million bushels) of the soybean crop (269 million bushels) was processed at domestic soybean oil mills, and 15 percent (40 million bushels) was exported as beans (table 27). Since then, the volume of domestically processed soybeans has increased at an average annual rate of about 8 percent, while the volume of soybean exports grew about 16 percent annually. In 1967, an estimated 60 percent

of the soybean crop will be processed domestically and about 30 percent will be exported as beans. In recent years, cost use has accounted for about 5-6 percent of the total soybeans produced annually.

## Domestic Use Accounts for 80 Percent of Soybean Oil Output

Annual domestic disappearance of soybean oil currently accounts for about 80 percent of the soybean oil produced in the United States, and exports about 20 percent (table 28). Prior to the enactment of P.I. 480 in 1954, a law which authorized Government-financed exports of edible oil to underdeveloped nations, the proportion of soybean oil used at home was considerably greater. Each year since the beginning of the program in 1954, edible vegetable oils (soybean and cottonseed) have been designated as a surplus commonity available for export for foreign currencies under P.L. 480.

As may be seen in table 29, total soybean oil exports, when including the oil equivalent of exported soybeans, increased from 0.5 billion pounds in 1953 54 to 3.9 billion in 1966/67. On this overall oil and oil equivalent basis, over 75% of soybean oil exports are for dollars and less than 25% under programs.

#### Soybean Meal Exports Trend Upward

Domestic use of soybean meal has increased from 5.1 million tons (98% of total U.S. production) in 1953/54 to 10.5 million tons (80% of production) during 1966/67. Domestic use of soybean meal is almost exclusively for feed. The largest portion of soybean meal use has been in poultry feeds, although the biggest increase in consumption recently has been in hog feeds. Factors primarily responsible for the rapid expansion of U.S. soybean meal consumption have been increasing livestock numbers, increased feeding of high protein concentrates per animal unit. and the rapid expansion of the mixed recu industry.

Soybean meal exports increased from 73,000 tens in 1953/54 to nearly 2.7



Table 27.--Soybeans: Production, disposition, and value of products, year beginning September 1, 1953-67

FOS-240

		:	Disposition 1/						: Value of projucts per bushel of soybeans crush					
Year beg. Sept. 1	Production		i et	Actual:	1 of production	Actual:	d of production	Soybean Oil (cruic)	(-1)	Total	oil	. Meal		
	M.1. bu.	Mil.ou.		Mil.ou.	Pet.	Mil.bu.	Pat.	Dol.	Dol.	Dol.	Pct.	Pet.		
1953 1954 1955 1956 1957 1958 1959 1950 1960 1961 1962 1963 1964 1965 1965 1966 1967	341.1 373.7 449.3 433.4 580.2 532.9 555.1 678.6 669.2 699.2 700.9 845.6 931.5	217.8 241.4 281.9 313.6 350.9 398.8 394.0 405.1 431.4 472.7 436.8 479.0 537.5 551.3	81 71 70 73 69 74 73 64 71 62 68 68 69 60	40.1 57.3 68.6 83.7 88.4 105.0 139.9 134.7 149.4 180.5 187.2 212.2 250.6 257.1 290	15 17 18 19 18 18 26 24 22 27 27 30 30 28 29	22.9 23.4 25.8 26.4 29.5 27.4 29.3 32.5 33.3 34.6 40.3 40.3 42.9 46.6 47	877665565556555	1.47 1.33 1.39 1.38 1.19 1.02 .91 1.23 1.06 .94 .92 1.22 1.26	1.85 1.40 1.24 1.12 1.24 1.33 1.29 1.41 1.47 1.67 1.72 1.66	3.32 2.73 2.63 2.50 2.43 2.35 2.20 2.64 2.53 2.61 2.64 2.88 3.17 3.01	449 535 559 447 447 436 352 40 37	551 47 517 557 558 658 63		

1/ Disposition totals for individual years may exceed production due to stock changes. 2/ See table 26 for method of computing. 2/ Production indicated October 1. Disposition is forecast.

Table 28.--Soybean oil and meal: Production and disposition, and bean equivalent of exports, year beginning September 1, 1953-67

	:			Soybean			doyosan Maal							
Year	:		·		Disposition 1/ : Exports & Shipments :				: Disposition 1/					
beg. Sept. 1	-	duction	. Domest	ic U.e				. Production	: Domes	tic Use	: Exports & Shipments			
	:		Actual	production	Actual p	oduction	: Equiv. 2/:		Actual p	% of roduction	Actual p	of roduction	: Benn : Budiv. 3	
	: M	41.	Mil.		Mil.		Mil.	1,000	1,000		1,000		Mil.	
	: 1	Lb.	1b.	Pct.	1b.	Pct.	bu.	tons	tens	Pct.	tons	Pct.	bu.	
	:													
1953		399	2,369	99	77	3	7	5,162	5,056	98	73	1	3	
1954		,630	2,585	98 83	49	2	14	5,534	5,368	97	247	4	11	
1955	: 3	3 <b>,1</b> 28	2,582		483	15	երեր	6,516	6,042	93	397	6	17	
1956		3,408	2,494	73	856	25	78	7,452	7,052	95	452	6	19	
1957		3,774	3,023	80	728	19	66	8,210	7,921	96	300	1,	13	
L958		,224	3,278	78	899	21	82	9,434	8,921	95	496	5	21	
L959		337	3,352	77	1,058	24	96	9,170	8,537	93	540	7	28	
L960		,465	3,292	74	719	16	65	9,538	8,847	93	606	5	26	
1961 1962		,709	3,556	76	1,218	26	111	10,161	9,217	91	1,042	10	بلد	
1962 1963		,079	3,712	73	1,145	23	104	11,095	9,579	86	1,439	13	61	
1964		,769	3,903	82	1,124	24	102	10,488	9,088	87	1,415	13	59 88	
1965		,215	4,097	79	1,362	26	124	11,439	9,102	80	2,105	18		
.966		,747	4,685	82	974	17	89		10,176	80	2,616	20	110	
L960 L967		,905 ,400	4,665 5,100	79 80	1,062	18	97		10,524 L1,350	80 80	2,659	50	111	

1/ Disposition totals for individual years may exceed production due to stock changes. 2/ Based on 11.0 pounds of oil and actual output of meal per bushel.

Table 29.--Soybeans, soybean oil, and soybean meal: U.S. exports as such and as oil and meal equivalent, year beginning September 1, 1953-67

Year		Soybean export	S	Sog	ybean oil exports		Soybean meal exports			
beg. Sept. 1	Actual	Oil equivalent of soybeans 1/	Meal equivalent of soybeans 2/	Actual	Cil equivalent of soybeans 1/	Total oil equiv.	Actual	teal equity.:		
	Mil. bu.	Mil. 1b.	1,000 tons	Mil. lb.	Mil. 1b.	Mil. 1b.	1,000 tons	1,000 tons	1,00 tons	
1953 1954 1955 1956 1957 1958 1959 1960 1961 1962 1963 1964 1965 1964 1965 1966	68.6 83.7	441 630 754 921 972 1,155 1,539 1,481 1,644 1,985 2,060 2,334 2,757 2,829 3,200	951 1,315 1,584 1,989 2,068 2,483 3,253 3,165 3,526 4,232 4,494 5,071 5,952 6,133 6,900	77 49 483 856 728 899 1,058 719 1,218 1,145 1,124 1,362 974 1,062	441 630 754 921 972 1,155 1,539 1,481 1,644 1,985 2,000 2,334 2,757 2,829	518 679 1,237 1,777 1,770 2,054 2,594 2,590 2,862 3,130 3,184 3,096 3,731 3,691	73 247 397 452 500 496 640 606 1,042 1,439 1,415 2,105 2,616 2,659	951 1,315 1,589 1,989 2,483 3,166 4,256 3,166 4,232 4,493 5,950 6,133	1,502 1,502 1,903 2,941 2,979 3,979 3,503 5,503 5,503 5,503 5,503 8,792	

1 Based on 11.0 pounds of oil per bushel of soybeans. 2 Based on actual output of meal per bushel of soybeans.



million tens 1966/67. Between 1953 and 1960, soybeen meal exports averaged only about 5 percent of total production. Since 1960, however, exports of soybean meal have been increasing rapidly, reaching 20 percent of production in 1966/67. Rising animal numbers in foreign mations, (especially Western Europe), growing ceceptance of vegetable protein in livestock rations, and high-quality of U.S. toasted soybean meal have contributed to this increase.

While soybean meal exports in meal form have expanded sharply in recent years, most U.S. meal is still exported in the form of soybeans (table 29). During the 1935/67 rarbeting year, about 3.8 million tons of soybean meal (including the meal equivalent of 257 million bushels of soybeans) was exported. Of this total, 2.7 million tons, or 30 percent, was exported as meal whereas 6.1 million tons, or 70 percent, were exported as soybeans.

#### CUTLOOK

The soybean processing industry will continue to expand facilities in anticipation of larger supplies and excess capacity will continue to exist. Trends toward larger mills, the integration of soybean crushings with feed-mixing and other integrated activities, and excess processing capacity all will tend to keep continued pressure on processing margins.

In the long run, any sizable future expansion in U.S. output of edible fats and oils and meal will come primarily from soybeans. Soybeans are grown as a direct source of oil and meal, whereas competitive cottonseed is a byproduct of the cotton industry and lard is a byproduct of pork production. Demand prospects suggest a continued uptrend for soybeans and products at a rate greater than the growth in population. Thus, the soybean processing industry likely will make further significant gains as soybeans play an even greater role in the fats and oils economy.

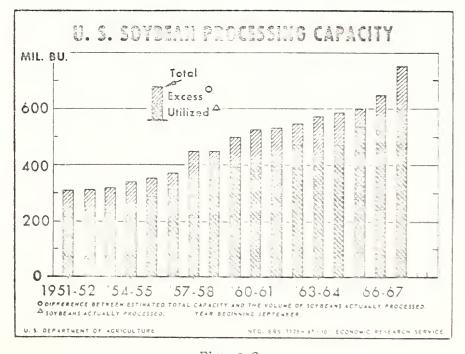


Figure 2





